

## Xmas

<b>支数</b>					<b>COUNT</b>														
1/4.5NM 1/7NM					1/4.5NM 1/7NM														
<b>成分</b>					<b>COMPOSITION</b>														
70%兰精天丝莱赛尔 30%涤纶					70%TENCEL™Lyocell 30%Polyester														
<b>针种</b>					<b>GAUGES</b>														
3/5/7针					3/5/7GG														
<b>注意</b>					<b>Attention</b>														
<p>◆ 调整织机张力：雪尼尔纱线较为蓬松柔软，张力过大易导致纱线断裂或织物变形，张力过小则会使织物密度不均。应根据纱线粗细、织物组织结构等因素，适当降低织机的张力。</p> <p>◆ 选择合适的织针：若采用针织方式织造雪尼尔纱线，需选用较粗的织针，以防止因纱线粗、纤维蓬松而造成织针堵塞或损坏。</p> <p>◆ 间色款及提花款，特别是深浅搭，会有飞毛、沾毛现象。</p>					<p>◆ Adjust the Tension of the Loom: Chenille yarn is relatively fluffy and soft. Excessive tension is likely to cause the yarn to break or the fabric to deform, while too little tension will lead to uneven fabric density. The tension of the loom should be appropriately reduced according to factors such as the thickness of the yarn and the fabric structure.</p> <p>◆ Select Appropriate Knitting Needles: If chenille yarn is to be knitted, relatively thicker knitting needles should be selected to prevent the knitting needles from being blocked or clogged, or damaged due to the thickness of the yarn and the fluffiness of the fibers.</p> <p>◆ For color-block and jacquard styles, especially those with a combination of light and dark colors, there will be phenomena of flying hairs and sticking hairs.</p>														
<b>建议洗唛</b>					<b>CAPI RIGATI//SIRIPED GARMENTS</b>														
																			
<b>用户洗涤说明</b>					<b>WASHING INSTRUCTION FOR GARMENTS END USERS</b>														
<p>选择温和的中性洗涤剂，避免使用含有强力去污成分或漂白剂的洗涤剂。尽量使用软水进行洗涤。如果是硬水地区，可以在水中加入少量软水剂，防止水中的矿物质与洗涤剂反应。在毛衫上留下水垢或影响洗涤效果。用30℃左右的清水漂洗毛衣，尽量降低洗涤剂残留。需要多次换水漂洗，直到水变得清澈为止。注意在漂洗过程中也要保持轻柔的动作，避免对毛衫造成损伤。</p>					<p>Choose mild neutral detergents and avoid using those containing strong stain-removing ingredients or bleach. Try to use soft water for washing. If you are in a hard water area, you can add a small amount of water softener to the water to prevent the minerals in the water from reacting with the detergent, leaving scale on the sweater or affecting the washing effect. Rinse the sweater with clean water at around 30°C to minimize detergent residue. Multiple water changes are required for rinsing until the water becomes clear. Note that gentle actions should also be maintained during the rinsing process to avoid damaging the sweater.</p>														
<b>工业后整理</b>					<b>INDUSTRIAL FINISHING</b>														
<p>需要在30摄氏度下进行2-3分钟的水洗，以使衣片适当缩水。我们建议对水洗和干洗都进行测试，提前检查衣物的缩水情况，以确保尺寸符合要求。</p>					<p>A water wash at 30 degrees Celsius for 2 to 3 minutes is required to make the garment panels shrink properly. We suggest conducting tests on both water washing and dry cleaning in advance to check the shrinkage of the garment and ensure that the size meets the requirements.</p>														
<b>色牢度</b>					<b>COLORFASTNESS</b>														
色牢度	水洗色牢度		干洗色牢度		耐酸性牢度		耐光照色牢度	Color Fastness	water washing		dry cleaning		acid perspiration		light				
标准	ISO 105-C06		ISO 105-D01		ISO 105-E04		ISO 105-B02	normative	ISO 105-C06		ISO 105-D01		ISO 105-E04		ISO 105-B02				
	沾色	变色	沾色	变色	沾色	变色	变色		staining	col change	staining	col change	staining	col change	col change				
浅色	4	4	4	4	3/4	3/4	2/3	Light col	4	4	4	4	3/4	3/4	2/3				
中色	3/4	4	3/4	4	3/4	3/4	3/4	Med col	3/4	4	3/4	4	3/4	3/4	3/4				
深色	3	4	3	4	3	3/4	4/5	Dark col	3	4	3	4	3	3/4	4/5				
色牢度	耐碱性牢度		耐干磨色牢度		耐湿磨色牢度			Color Fastness	alkaline perspiration		dry rubbing		wet rubbing						
标准	ISO 105-E04		ISO 105-X12		ISO 105-X12			normative	ISO 105-E04		ISO 105-X12		ISO 105-X12						
	沾色	变色	沾色		沾色				staining	col change	staining		staining						
浅色	3/4	3/4	4		4			Light col	3/4	3/4	4		4						
中色	3/4	3/4	3/4		3/4			Med col	3/4	3/4	3/4		3/4						
深色	3	3/4	3		4/5			Dark col	3	3/4	3		4/5						
<b>染色方式</b>					<b>散纤维染色</b>					<b>Dyeing method</b>					<b>Top Dye</b>				
染色方法					活性染色					Dyeing process					Reactive Dye				
对色光源					D65					Color-matching light source					Daylight D65				
<b>注意</b>					<b>WARNING</b>														
<p>◆ 为了优化服装的色彩和结构外观，在两个或更多的导纱器上进行编织。</p> <p>◆ 裁片可能的损耗率：5%。如果损耗率高于5%，则必须停止编织并联系我们的客户服务部门。</p>					<p>◆ Knit at two or more threadguides in order to optimize the chromatic and structural look of the garment.</p> <p>◆ Possible wastage of panels : 5%. If the wastage is higher than 5% it is necessary to stop knitting down and contact our Customer Service.</p>														
<p>本技术数据表中报告的数据均来自样品测试，因此在所有情况下都应仅视为参考性数据。所有上述信息都已在针织样品上进行了检验，必须被视为参考性信息。</p>					<p>The data reported in this technical data sheet are all from sample tests. Therefore, they should be regarded as reference data only in all cases. All the above information has been examined on knitted samples and must be regarded as reference information.</p>														